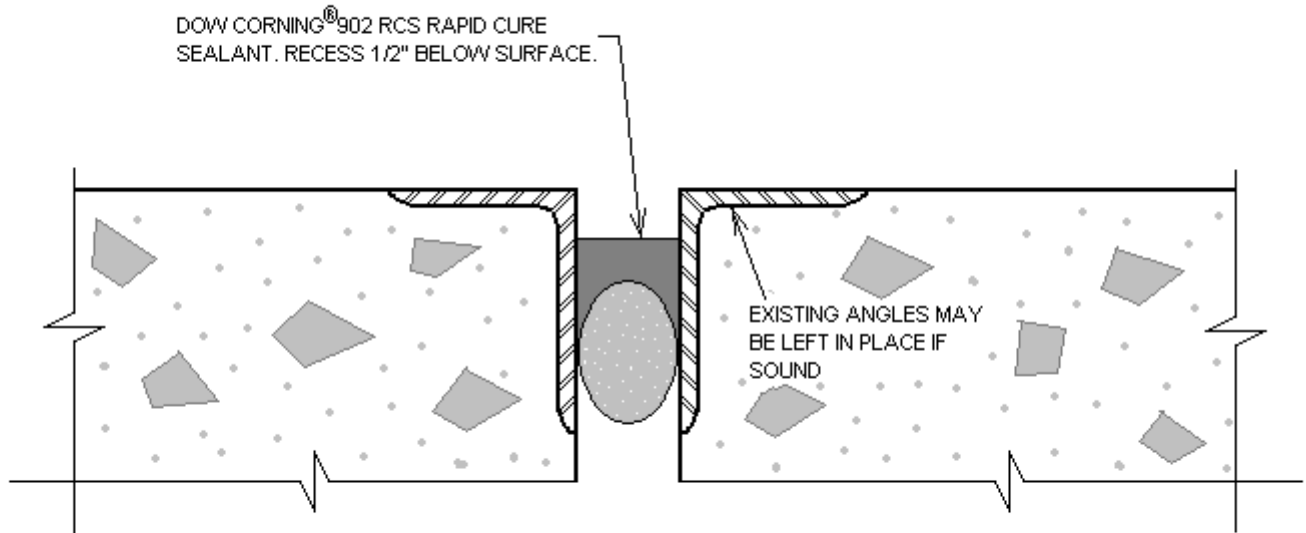


DOW CORNING / SSI - XJS

DETAIL FOR SEALING EXISTING ARMOR JOINTS



CONSTRUCTION NOTES:

- 1) SANDBLAST ARMOR ANGLES TO WHITE METAL USING BLASTING EQUIPMENT FITTED WITH OIL/MOISTURE TRAPS.
- 2) BLOW JOINT WITH OIL/MOISTURE FREE AIR TO REMOVE DEBRIS FROM THE CLEANING OPERATION.
- 3) PRIME JOINT FACES WITH THE RECOMMENDED DOW CORNING PRIMER AND ALLOW TO DRY PER MANUFACTURER'S DIRECTIONS.
- 4) INSTALL THE PROPER SIZED AND TYPE BACKER ROD INTO THE JOINT OPENING.
- 5) SEAL THE JOINT WITH DOW CORNING 902RCS FOLLOWING RECOMMENDED PROCEDURES.
- 6) A REPRESENTATIVE OF THE SEALANT MANUFACTURER SHALL BE PRESENT AT THE START OF WORK TO DEMONSTRATE PROPER CLEANING AND INSTALLATION TECHNIQUES.

TITLE: DETAIL FOR SEALING EXISTING
 ARMOR JOINTS

DATE: 3/22/2011 DRW#: 1 OF 1

PROJECT:

CONTRACTOR:

DRAWING NOT TO SCALE

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